


|  |                             |                     |   | DRW. DR070001_01                            | SPARE-PARTS         |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|--|-----------------------------|---------------------|---|---|---------------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|----------|--|----------|
| Select language <span>English</span>   |                             |                     |   | SPARE-PARTS KIT TABLE                       |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| SPARE-PARTS  |                             |                     |   | PUMP MODEL                                  |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| RECOMMENDED PARTS KIT  | KIT REF. No.                | KIT DESCRIPTION     | COMPONENT KIT REF. No.                    | COMPONENT DESCRIPTION                       | DHR 2-30 M          | DHR 2-30 T | DHR 2-50 M | DHR 2-50 T | DHR 4-20 M | DHR 4-20 T | DHR 4-30 M | DHR 4-30 T | DHR 4-40 M | DHR 4-40 T | DHR 4-50 M | DHR 4-50 T | DHR 4-60 M | DHR 4-60 T |          |  |          |
| 200  | BOLTS AND SCREWS KIT        | 82                  | TIE ROD KIT ( PUMP BODY - )               |   |                     | 4 pc       |            | 4 pc       |            |            | 4 pc       |            | 4 pc       |            | 4 pc       |            | 4 pc       |            | 4 pc     |  |          |
|  |                             | 4                   | SCREW                                     |   |                     | 1 pc       |            | 1 pc       |            |            | 1 pc       |            | 1 pc       |            | 1 pc       |            | 1 pc       |            | 1 pc     |  |          |
|  |                             | 67                  | WASHER                                    |   |                     | 1 pc       |            | 1 pc       |            |            | 1 pc       |            | 1 pc       |            | 1 pc       |            | 1 pc       |            | 1 pc     |  |          |
|  |                             | 164                 | SPACER ( UPPER - )                        |   | ZBR20400            |            |            |            |            |            |            |            |            |            | ZBR20070   |            | ZBR20050   |            | ZBR20080 |  |          |
|  |                             | 108                 | WASHER ( TOOTHED - )                      |   |                     |            |            | ZBR20410   |            |            |            | ZBR20060   |            |            |            |            |            |            |          |  |          |
|  |                             | 38                  | TIE ROD KIT ( MOTOR - )                   |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 28                  | SHIELD                                    |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| *  | 201                         | GASKET KIT          | 25  | O-RING ( PUMP BODY - )                      |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 309                                       | GASKET ( CHAMBER - )                        |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 5   | PLUG ( FILL - )                             |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 29a                                       | BEARING (HYDRAULIC SIDE)                    |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| *  | 341                         | BEARING KIT         | 29b                                       | BEARING (FAN SIDE)                          |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 36  | RING ( ELASTIC - )                          |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 31  | SNAP RING ( PUMP SIDE - )                   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 25  | O-RINGS ( PUMP BODY - )                     |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| *  | 371                         | MECHANICAL SEAL KIT | 266                                       | SEAL ( STATIONARY - )                       |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 267                                       | SEAL ( ROTATING - )                         |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 309                                       | GASKET ( CHAMBER - )                        |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 166                                       | WASHER ( SEAL COMPRESSION - )               |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             |                     | 287                                       | AMBER ( INTERMEDIATE - CHAMBER W/DIFFUSER ) |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 372  | HYDRAULIC KIT               | 21                  | IMPELLER                                  |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 211                 | SPACER ( IMPELLER - )                     |   | ZBR20420            |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 381                 | FLAT CHAMBER WITH DIFFUSER                |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 373  | HYDRAULIC KIT, LAST STAGE   | 21                  | IMPELLER                                  |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 211                 | SPACER ( IMPELLER - )                     |   | ZBR20430            |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 166                 | WASHER ( SEAL COMPRESSION - )             |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 343                 | WASHER ( FLAT - )                         |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 290                 | CHAMBER ( DIFFUSER-BEARING-RING INTERM. ) |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 374  | HYDRAULIC KIT WITH BEARING  | 278                 | RING ( BEARING - )                        |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 21                  | IMPELLER                                  |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 375  | STATOR KIT                  | 303                 | SPACER H 15.00                            |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 130                 | MOTOR BODY                                |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 382                 | WINDING STATOR                            |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 383                 | TERMINAL BLOCK                            |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 54                  | SCREW ( CAPACITOR HOLDER - )              |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 336                 | NUT                                       |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 214                 | WASHER                                    |   | ZBR20150            |            | ZBR20160   |            | ZBR20190   |            | ZBR20200   |            | ZBR20150   |            | ZBR20160   |            | ZBR20170   |            | ZBR20180 |  | ZBR20110 |
|  |                             | 238                 | COVER ( WIRE - )                          |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 60                  | SCREW ( GROUND - )                        |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 62                  | WASHER ( GROUND SCREW PLAIN - )           |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 61                  | WASHER ( GROUND SCREW TOOTHED - )         |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 63                  | BAR ( GROUND - )                          |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 376                 | CAST IRON KIT                             | 3   | DISCHARGE PUMP BODY |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 2  | SUCTION PUMP BODY           |                     |   |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 228  | GASKET ( ANTI-VIBRATION - ) |                     |   |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 37   | COVER ( MOTOR - )           |                     |   |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 377  | PLATES KIT                  | 38                  | TIE ROD KIT ( MOTOR - )                   |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 37                  | COVER ( MOTOR - )                         |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 378  | SHAFT + ROTOR KIT           | 32                  | SHAFT ( ROTOR WITH - )                    |   | ZBR20260            |            | ZBR20270   |            | ZBR20280   |            | ZBR20290   |            | ZBR20300   |            | ZBR20310   |            | ZBR20320   |            | ZBR20330 |  |          |
|  |                             | 45                  | HOLDER ( CAPACITOR - W/O HOLES )          |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 379  | ELECTRIC KIT                | 54                  | SCREW ( CAPACITOR HOLDER - )              |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 60                  | SCREW ( GROUND - )                        |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 62                  | WASHER ( GROUND SCREW PLAIN - )           |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 61                  | WASHER ( GROUND SCREW TOOTHED - )         |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 63                  | BAR ( GROUND - )                          |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 55                  | SCREW ( CAPACITOR COVER - )               |   | ZBR20320            |            | ZBR20330   |            | ZBR20320   |            | ZBR20330   |            | ZBR20320   |            | ZBR20330   |            | ZBR20320   |            | ZBR20330 |  | ZBR20340 |
|  |                             | 383                 | TERMINAL BLOCK                            |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 336                 | NUT                                       |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 214                 | WASHER                                    |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 238                 | COVER ( WIRE - )                          |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| * 380  | CAPACITOR KIT               | 47                  | CAPACITOR                                 |   | ZBR20360            |            |            |            | ZBR20360   |            |            |            | ZBR20370   |            | ZBR20380   |            |            |            | ZBR20390 |  |          |
|  |                             | 41                  | COVER ( FAN - )                           |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
| 444  | FAN KIT                     | 39                  | FAN ( COOLING - )                         |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |
|  |                             | 41                  | COVER ( FAN - )                           |   |                     |            |            |            |            |            |            |            |            |            |            |            |            |            |          |  |          |

## COMPLETE HYDRAULIC ASSEMBLY



| KIT        | Code            | DHR 2-30 | DHR 2-50 | DHR 4-20 | DHR 4-30 | DHR 4-40 | DHR 4-50 | DHR 4-60 |
|------------|-----------------|----------|----------|----------|----------|----------|----------|----------|
|            |                 | Qty      | Qty      | Qty      | Qty      | Qty      | Qty      | Qty      |
| <i>372</i> | <i>ZBR20420</i> | 2        | 4        | 0        | 0        | 0        | 0        | 0        |
| <i>373</i> | <i>ZBR20430</i> | 1        | 1        | 0        | 0        | 0        | 0        | 0        |
| <i>372</i> | <i>ZBR20020</i> | 0        | 0        | 1        | 2        | 3        | 4        | 4        |
| <i>373</i> | <i>ZBR20030</i> | 0        | 0        | 1        | 1        | 1        | 1        | 1        |
| <i>374</i> | <i>ZBR20040</i> | 0        | 0        | 0        | 0        | 0        | 0        | 1        |



DRW. DR080003

**SPARE-PARTS**

Select language English

**SPARE-PARTS KIT TABLE**

| SPARE-PARTS           |              |                            |                    | PUMP MODEL                                    |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|-----------------------|--------------|----------------------------|--------------------|---|------------|------------|------------|------------|------------|------------|------------|------------|------------|----------|----------|------|----------|------|----------|------|
| RECOMMENDED PARTS KIT | KIT REF. Nr. | KIT DESCRIPTION            | COMPONENT REF. Nr. | COMPONENT DESCRIPTION                         | DHR 9-20 M | DHR 9-20 T | DHR 9-30 M | DHR 9-30 T | DHR 9-40 M | DHR 9-40 T | DHR 9-50 M | DHR 9-50 T | DHR 9-60 T |          |          |      |          |      |          |      |
|                       |              |                            | 82                 | TIE ROD KIT ( PUMP BODY - )                   |            |            |            | 4 pc       |            | 4 pc       |            | 4 pc       |            |          |          |      |          |      |          |      |
|                       | 200          | BOLTS AND SCREWS KIT       | 73                 | NUT   |            | ZBR20850   |            | 1 pc       |            | 1 pc       |            | 1 pc       |            |          |          |      |          |      |          |      |
|                       |              |                            | 67                 | WASHER  |            |            |            | 1 pc       | ZBR20860   | 1 pc       |            | 1 pc       | ZBR20880   |          |          |      |          |      |          |      |
|                       |              |                            | 164                | SPACER ( UPPER - )                            |            |            |            | 1 pc       |            | 1 pc       |            | 1 pc       |            |          |          |      |          |      |          |      |
|                       |              |                            | 38                 | TIE ROD KIT ( MOTOR - )                       |            |            |            | 4 pc       |            | 4 pc       |            | 4 pc       |            |          |          |      |          |      |          |      |
| *                     | 201          | GASKET KIT                 | 28                 | SHIELD  |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 412                | GASKET  |            |            |            |            | ZBR20890   |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 309                | GASKET ( CHAMBER - )                          |            |            |            |            |            |            |            |            | 5 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 5                  | PLUG ( FILL - )                               |            |            |            |            |            |            |            |            | 3 pc       |          |          |      |          |      |          |      |
| *                     | 341          | BEARING KIT                | 29                 | BEARING ( COUPLE OF - )                       |            |            |            |            | ZBR20900   |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 273                | RING ( STOP - )                               |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 36                 | RING ( ELASTIC - )                            |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 31                 | SNAP RING ( PUMP SIDE - )                     |            |            |            |            |            |            |            |            | 3 pc       |          |          |      |          |      |          |      |
| *                     | 371          | MECHANICAL SEAL KIT        | 266                | SEAL ( STATIONARY - )                         | ZBR20910   | 1 pc       |            |            |            | ZBR20920   |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 267                | SEAL ( ROTATING - )                           |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 309                | GASKET ( CHAMBER - )                          |            |            |            |            |            |            |            |            | 5 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 412                | GASKET  |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 166                | WASHER ( SEAL COMPRESSION - )                 |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 343                | WASHER ( FLAT - )                             |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 287                | CHAMBER ( INTERMEDIATE - CHAMBER W/DIFFUSER ) |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       | 372          | HYDRAULIC KIT              | 276                | RING ( GUIDE - )                              |            |            |            |            | ZBR20930   |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 277                | SUPPORT ( GUIDE RING - )                      |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 21                 | IMPELLER                                      |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 211                | SPACER ( IMPELLER - )                         |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       | 373          | HYDRAULIC KIT, LAST STAGE  | 381                | FLAT CHAMBER WITH DIFFUSER                    |            |            |            |            | ZBR20940   |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 21                 | IMPELLER                                      |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 211                | SPACER ( IMPELLER - )                         |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 276                | RING ( GUIDE - )                              |            |            |            |            |            |            |            |            | 2 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 277                | SUPPORT ( GUIDE RING - )                      |            |            |            |            |            |            |            |            | 2 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 290                | CHAMBER ( DIFFUSER-BEARING-RING INTERM. - )   |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       | 374          | HYDRAULIC KIT WITH BEARING | 278                | RING ( BEARING - )                            |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 21                 | IMPELLER                                      |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 303                | SPACER H 15.00                                |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 276                | RING ( GUIDE - )                              |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 277                | SUPPORT ( GUIDE RING - )                      |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 130                | MOTOR BODY                                    | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 382                | WINDING STATOR                                | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 383                | TERMINAL BLOCK                                | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 54                 | SCREW ( CAPACITOR HOLDER - )                  | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 336                | NUT   | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 214                | WASHER  | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 238                | COVER ( WIRE - )                              | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 60                 | SCREW ( GROUND - )                            | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 62                 | WASHER ( GROUND SCREW PLAIN - )               | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 61                 | WASHER ( GROUND SCREW TOOTHED - )             | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 63                 | BAR ( GROUND - )                              | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       |          |          |      |          |      |          |      |
|                       | 375          | STATOR KIT                 | 3                  | DISCHARGE PUMP BODY                           |            |            |            |            | ZBR20990   |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       |              |                            | 2                  | SUCTION PUMP BODY                             |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       | 376          | CAST IRON KIT              | 37                 | COVER ( MOTOR - )                             |            |            |            |            |            |            |            |            | 1 pc       |          |          |      |          |      |          |      |
|                       | 377          | PLATES KIT                 | 38                 | TIE ROD KIT ( MOTOR - )                       |            |            |            |            |            |            |            |            | 4 pc       |          |          |      |          |      |          |      |
|                       | 378          | SHAFT + ROTOR KIT          | 32                 | SHAFT ( ROTOR WITH - )                        | ZBR21000   | 1 pc       | ZBR21010   | 1 pc       | ZBR21000   | 1 pc       | ZBR21020   | 1 pc       | ZBR21030   | 1 pc     | ZBR21040 | 1 pc | ZBR21050 | 1 pc | ZBR21060 | 1 pc |
|                       |              |                            | 45                 | HOLDER ( CAPACITOR - W/O HOLES )              | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc     | 1 pc     | 1 pc | 1 pc     | 1 pc | 1 pc     |      |
|                       |              |                            | 54                 | SCREW ( CAPACITOR HOLDER - )                  | 7 pc       | 7 pc       | 7 pc       | 7 pc       | 7 pc       | 7 pc       | 7 pc       | 7 pc       | 7 pc       | 7 pc     | 7 pc     | 7 pc | 7 pc     | 7 pc | 7 pc     |      |
|                       |              |                            | 60                 | SCREW ( GROUND - )                            | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc     | 1 pc     | 1 pc | 1 pc     | 1 pc | 1 pc     |      |
|                       |              |                            | 62                 | WASHER ( GROUND SCREW PLAIN - )               | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc     | 1 pc     | 1 pc | 1 pc     | 1 pc | 1 pc     |      |
|                       |              |                            | 61                 | WASHER ( GROUND SCREW TOOTHED - )             | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc     | 1 pc     | 1 pc | 1 pc     | 1 pc | 1 pc     |      |
|                       |              |                            | 63                 | BAR ( GROUND - )                              | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc     | 1 pc     | 1 pc | 1 pc     | 1 pc | 1 pc     |      |
|                       |              |                            | 55                 | SCREW ( CAPACITOR COVER - )                   | 4 pc       | 4 pc       | 4 pc       | 4 pc       | 4 pc       | 4 pc       | 4 pc       | 4 pc       | 4 pc       | 4 pc     | 4 pc     | 4 pc | 4 pc     | 4 pc | 4 pc     |      |
|                       |              |                            | 383                | TERMINAL BLOCK                                | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc       | 1 pc     | 1 pc     | 1 pc | 1 pc     | 1 pc | 1 pc     |      |
|                       |              |                            | 336                | NUT   | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc       | 6 pc     | 6 pc     | 6 pc | 6 pc     | 6 pc | 6 pc     |      |
|                       |              |                            | 214                | WASHER  | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc     | 2 pc     | 3 pc | 2 pc     | 3 pc | 2 pc     |      |
|                       |              |                            | 238                | COVER ( WIRE - )                              | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc       | 3 pc       | 2 pc     | 3 pc     | 2 pc | 3 pc     | 2 pc | 3 pc     |      |
| *                     | 380          | CAPACITOR KIT              | 47                 | CAPACITOR                                     | ZBR20380   | 1 pc       | -          | ZBR20820   | 1 pc       | -          | ZBR20390   | 1 pc       | -          | ZBR21070 | 1 pc     | -    | -        | -    | -        |      |
|                       |              |                            | 41                 | COVER ( FAN - )                               |            |            |            |            |            |            | ZBR20250   |            |            |          |          |      |          |      |          |      |
|                       |              |                            | 39                 | FAN ( COOLING - )                             |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|                       |              |                            | 291                | CHAMBER ( INTERMEDIATE DIFFUSER-RING - )      |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|                       |              |                            | 276                | RING ( GUIDE - )                              |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|                       |              |                            | 277                | SUPPORT ( GUIDE RING - )                      |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|                       |              |                            | 21                 | IMPELLER                                      |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|                       |              |                            | 381                | FLAT CHAMBER WITH DIFFUSER                    |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |
|                       | 452          | HYDRAULIC KIT, FIRST STAGE |                    |   |            |            |            |            |            |            |            |            |            |          |          |      |          |      |          |      |

**COMPLETE HYDRAULIC ASSEMBLY**



| KIT | CODE     | DHR 9-20 | DHR 9-30 | DHR 9-40 | DHR 9-50 | DHR 9-60 |
|-----|----------|----------|----------|----------|----------|----------|
|     |          | Qty      | Qty      | Qty      | Qty      | Qty      |
| 452 | ZBR25020 | 1        | 1        | 1        | 1        | 1        |
| 372 | ZBR20930 | 0        | 1        | 2        | 2        | 3        |
| 373 | ZBR20940 | 1        | 1        | 1        | 1        | 1        |
| 374 | ZBR20950 | 0        | 0        | 0        | 1        | 1        |